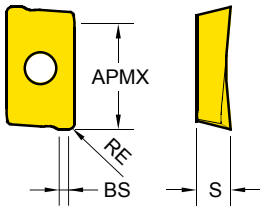
Milling - Shoulder Milling - Inserts

APKT - Shoulder Milling Positive (2 Corners)

Refer to Milling Cutter p. 204 - 207



Series	APMX	IC	S
APKT 1003	9	6.7	3.6
APKT 1604	14	9.4	5.3

EDP 1200.. ●: Stock item ○: Order made item

APKT		Designation	RE (mm)	Fz (mm/tooth)	BS (mm)	APMX (mm)	H20 P20 YG012	P15 YG712	P25 YG713	P30 K30 YG622	P30 M30 S30 YG612	P30 M30 YG602	P40 M40 S40 YG613	K10 YG5020	K15 YG501	S40 YG904
APKT General		APKT 100305 PDTR	0.5	0.05 - 0.24	0.86	9.0	● 0749		○ 0638	○ 0429	● 0818	● 0005	● 0672			● 1183
		APKT 100308 PDTR	0.8	0.05 - 0.24	0.90	9.0	● 0750		○ 0632	○ 0430	● 0819	● 0004	● 0610			
		APKT 100316 PDTR	1.6	0.05 - 0.24	1.03	9.0					● 0975	● 0713	● 0714			
		APKT 160404 PDTR	0.4	0.05 - 0.25	1.11	14.0			○ 0656		● 0828	● 0003	● 0673			
		APKT 160408 PDTR	0.8	0.05 - 0.25	1.32	14.0	● 0797		○ 0633	○ 0767	● 0820	● 0001	● 0607		● 0796	● 1180
		APKT 160412 PDTR	1.2	0.05 - 0.25	1.13	14.0			○ 0649		● 0980	● 0002				
		APKT 160416 PDTR	1.6	0.05 - 0.25	1.13	14.0			○ 0661		● 0979	● 0006	● 1013			
		APKT 160424 PDTR	2.4	0.05 - 0.25	1.2	14.0			○ 0653		● 0836	● 0255	● 1014			
		APKT 160432 PDTR	3.2	0.05 - 0.25	0.4	14.0	● 0870				● 0977	● 0738				
-ST Stainless Steel Super Alloy		APKT 100305 - ST	0.5	0.05 - 0.12	0.86	9.0					● 0834	● 0278	● 0618			● 1182
		APKT 100312 - ST	1.2	0.05 - 0.12	1.32	9.0					● 0981		● 0776			
		APKT 100316 - ST	1.6	0.05 - 0.12	1.03	9.0					● 0982		● 0719			
		APKT 160408 - ST	0.8	0.05 - 0.12	1.32	14.0					● 0835	● 0270	● 0617			● 1181
-TR Hardened Steel		APKT 160404 - TR	0.4	0.05 - 0.40	2.12	14.0				○ 0505	● 0970	● 0492				
		APKT 160408 - TR	0.8	0.05 - 0.40	1.32	14.0	● 0746	● 0471	○ 0637	○ 0337	● 0821	● 0256				
		APKT 160412 - TR	1.2	0.05 - 0.40	2.40	14.0	● 0914			○ 0523	● 0829	● 0493				
		APKT 160416 - TR	1.6	0.05 - 0.40	2.40	14.0	● 0747			○ 0524	● 0969	● 0472				
		APKT 160424 - TR	2.4	0.05 - 0.40	1.50	14.0	● 0748			○ 0520	● 0971	● 0494				