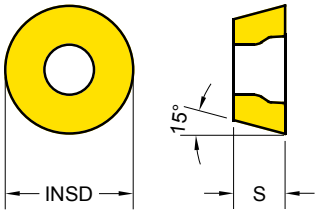
Milling - Profiling - Inserts

RDKT / W - Profiling Positive (Round)

Refer to Milling Cutter p. 215 - 216



Series	INSD	S	Series	INSD	S
RDK* 0501	5	1.4	RDK* 10T3	10	4.0
RDK* 0702	7	2.4	RDK* 1204	12	4.8
RDK* 0802	8	2.4	RDK* 1604	16	4.8

EDP 1200.. ●: Stock item ○: Order made item

RDKT RDKW		Designation	Fz (mm/tooth)	APMX (mm)	H20 P20 YG012	P15 YG712	P25 YG713	P30 K30 YG622	P30 M30 S30 YG612	P30 M30 YG602	P40 M40 S40 YG613	K10 YG5020	K15 YG501	S40 YG904
RDKT General		RDKT 0802M0	0.05 - 0.25	4.0					● 0943	● 0035				
		RDKT 10T3M0	0.05 - 0.30	5.0			○ 0651		● 0948	● 0041				
		RDKT 1204M0	0.05 - 0.50	6.0			○ 0635		● 0938	● 0034	● 0678			
		RDKT 1604M0	0.05 - 0.50	8.0	● 0915				● 0972	● 0539				
-ST Stainless Steel Super Alloy		RDKT 0802M0 - ST	0.05 - 0.15	4.0					● 0965	● 0292				
		RDKT 10T3M0 - ST	0.05 - 0.20	5.0					● 0966	● 0293	● 0620			
		RDKT 1204M0 - ST	0.05 - 0.30	6.0					● 0967	● 0294	● 0621			
-TR Hardened Steel		RDKT 0802M0 - TR	0.05 - 0.35	4.0	● 0745			○ 0339	● 0837	● 0284				
		RDKT 10T3M0 - TR	0.05 - 0.40	5.0	● 0744			○ 0338	● 0841	● 0285				
		RDKT 1204M0 - TR	0.05 - 0.60	6.0	● 0743		○ 0650	○ 0340	● 0842	● 0272				
RDKW Hard Materials		RDKW 0501M0	0.05 - 0.20	2.5				○ 0412	● 0843	● 0207				
		RDKW 0702M0	0.05 - 0.25	3.5			○ 0652	○ 0439	● 0844	● 0208				
		RDKW 0802M0	0.05 - 0.30	4.0	● 0909			○ 0440	● 0950	● 0043				
		RDKW 10T3M0	0.05 - 0.40	5.0	● 0908			○ 0441	● 0947	● 0040				
		RDKW 1204M0	0.05 - 0.60	6.0			○ 0647	○ 0442	● 0949	● 0042				
		RDKW 1604M0	0.05 - 0.60	8.0	● 0817					● 0720				