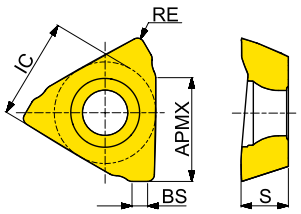
Milling - Shoulder Milling - Inserts

TPKT - Shoulder Milling Positive (3 Corners)

Refer to Milling Cutter p. 222 - 226



Series	IC	S
TP** 0703	5.51	2.92
TP** 1104	7.54	4.28
TP** 1605	11.66	5.38

EDP 1200.. ●: Stock item ○: Order made item

TPKT	Designation	RE (mm)	Fz (mm/tooth)	BS (mm)	APMX (mm)	H20 P20 YG012	P15 YG712	P25 YG713	P30 K30 YG622	P30 M30 S30 YG612	P30 M30 YG602	P40 M40 S40 YG613	K10 YG5020	K15 YG501	S40 YG904
TPKT General	TPKT 070302R - GN	0.2	0.05 - 0.2	1	4.5	● 0987	● 0989			● 0986		● 0988			
	TPKT 070304R - GN	0.4	0.05 - 0.2	0.9	4.5	● 0991	● 0993			● 0990		● 0992	● 0994	● 0995	● 1196
	TPKT 070308R - GN	0.8	0.05 - 0.2	0.5	4.5	● 0997	● 0999			● 0996		● 0998	● 1000	● 1001	
	TPKT 110404R - GN	0.4	0.05 - 0.24	1.6	7.0	● 0802	● 0807			● 0801			● 0808	● 0928	
	TPKT 110408R - GN	0.8	0.05 - 0.24	1.15	7.0	● 0804	● 0811			● 0803			● 0812	● 0929	● 1194
	TPKT 110412R - GN	1.2	0.05 - 0.24	0.8	7.0	● 1206	● 1207			● 1205			● 1209	● 1208	
	TPKT 110416R - GN	1.6	0.05 - 0.24	0.6	6.5	● 0806	● 0815			● 0805			● 0816	● 0930	
	TPKT 110420R - GN	2	0.05 - 0.24	0.13	6.5	● 1213	● 1214			● 1212			● 1216	● 1215	
	TPKT 160504R - GN	0.4	0.05 - 0.27	2.2	11.0	● 0888	● 0889			● 0887			● 0890	● 0931	
	TPKT 160508R - GN	0.8	0.05 - 0.27	1.79	11.0	● 0781	● 0779			● 0718			● 0780	● 0932	● 1195
	TPKT 160512R - GN	1.2	0.05 - 0.27	1.29	11.0	● 1218	● 1219			● 1217			● 1221	● 1220	
	TPKT 160516R - GN	1.6	0.05 - 0.27	1.2	11.0	● 0785	● 0786			● 0784			● 0787	● 0933	
	TPKT 160520R - GN	2	0.05 - 0.27	0.8	11.0	● 1225	● 1226			● 1224			● 1228	● 1227	
	TPKT 160524R - GN	2.4	0.05 - 0.27	0.7	11.0	● 0789	● 0790			● 0788			● 0791	● 0934	
-ST Stainless Steel Super Alloy	TPKT 070302R - ST	0.2	0.05 - 0.13	1	4.5					● 1002		● 1003			
	TPKT 070304R - ST	0.4	0.05 - 0.13	0.9	4.5					● 1004		● 1005			
	TPKT 070308R - ST	0.8	0.05 - 0.13	0.5	4.5					● 1006		● 1007			
	TPKT 110404R - ST	0.4	0.05 - 0.15	1.6	7.0					● 0809		● 0810			
	TPKT 110408R - ST	0.8	0.05 - 0.15	1.15	7.0					● 0813		● 0814			
	TPKT 110412R - ST	1.2	0.05 - 0.15	0.8	7.0					● 1210		● 1211			
	TPKT 160504R - ST	0.4	0.05 - 0.15	2.2	11.0					● 0891		● 0892			
	TPKT 160508R - ST	0.8	0.05 - 0.15	1.79	11.0					● 0758		● 0759			
	TPKT 160512R - ST	1.2	0.05 - 0.15	1.29	11.0					● 1222		● 1223			