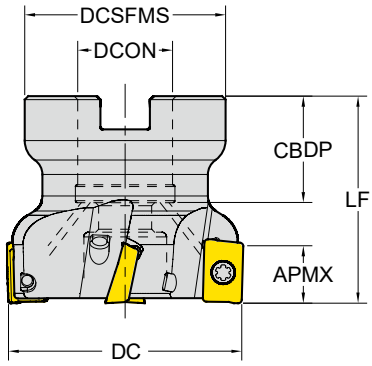
Milling - Shoulder Milling - Cutter

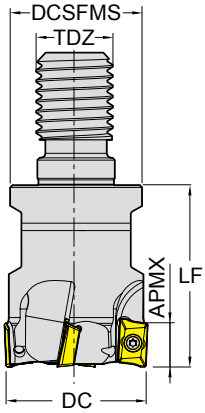
Cutters for APKT

Entering Angle : 90°
2 Corner Positive

<S> Shellmill



<M> Modular



CICT : Number of Inserts
CBDP : Connection Bore Depth

○ : Refer to p. 171

Unit:mm

Series	APMX	Designation	EDP 1700..	DC	CICT	LU	LF	TYPE	DCON /TDZ	CBDP	DCSFMS	
APKT 1604	14.0	F90 - APKT16 - D40Z4S16	0275	40	4	-	40	Shellmill	16	20	36	●
		F90 - APKT16 - D50Z5S22	0095	50	5	-	40		22	20	45	●
		F90 - APKT16 - D52Z5S22	0567	52	5	-	40		22	22	42	●
		F90 - APKT16 - D63Z6S22	0096	63	6	-	40		22	20	50	●
		F90 - APKT16 - D80Z7S27	0097	80	7	-	50		27	23	56	●
		F90 - APKT16 - D100Z8S32	0181	100	8	-	50	Shellmill	32	26	65	●
		F90 - APKT16 - D125Z9S40 - WOC	0238	125	9	-	63		40	32	80	X
		F90 - APKT16 - D160Z10S40 - WOC	0568	160	10	-	63		40	32	110	X
		F90 - APKT16 - D200Z12S60 - WOC	0569	200	12	-	63		60	40	130	X
		M90 - APKT16 - D25Z2M12	0570	25	2	-	43		M12	-	21	●
		M90 - APKT16 - D32Z3M16	0571	32	3	-	43	Modular	M16	-	29	●
		M90 - APKT16 - D42Z4M16	0572	42	4	-	43		M16	-	29	●

Fig. 1

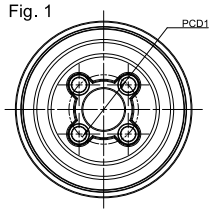
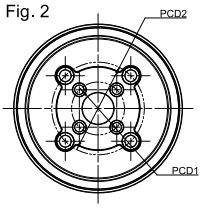


Fig. 2



DC	PCD1	Fig.
Ø160	Ø66.7	1
Ø200/250	Ø101.6	1
	Ø101.6	1

* Clamping Torque (Nm) 3.0Nm

APKT16	Screw	Wrench
Description	TP154008	TPWFTP15
EDP	18000006	18000003