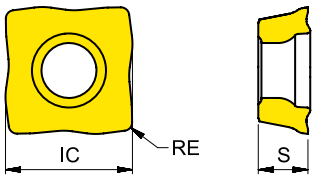
# X-Drill Inserts (SYMX)

Recommended Cutting Conditions : p.259




| Series | IC | S | Series | IC | S |
|---|---|---|---|---|---|
| SYMX 0502 | 4.97 | 2.35 | SYMX 10T3 | 9.99 | 3.97 |
| SYMX 0602 | 5.99 | 2.35 | SYMX 1104 | 11.39 | 4.00 |
| SYMX 07T2 | 7.01 | 2.80 | SYMX 1304 | 13.00 | 4.76 |
| SYMX 0803 | 8.30 | 3.20 | SYMX 1505 | 15.50 | 5.00 |

**EDP 3200..**

| SYMX | Designation | RE (mm) | Fn (mm/rev.) | P25 M25 K30 YG602 | P20 M20 K20 YG713 | P40 M40 YG613 |
|---|---|---|---|---|---|---|
| SYMX General  | SYMX 050204 | 0.4 | 0.06 ~ 0.12 | | ● 0097 | ● 0098 |
| | SYMX 060204 | 0.4 | 0.06 ~ 0.12 | | ● 0093 | ● 0095 |
| | SYMX 07T206 | 0.6 | 0.06 ~ 0.12 | | ● 0099 | ● 0100 |
| | SYMX 080306 | 0.6 | 0.08 ~ 0.20 | | ● 0101 | ● 0102 |
| | SYMX 10T308 | 0.8 | 0.08~0.2 | | ● 0107 | ● 0108 |
| | SYMX 110408 | 0.8 | 0.08~0.2 | | ● 0109 | ● 0110 |
| | SYMX 130410 | 1.0 | 0.08~0.2 | | ● 0111 | ● 0112 |
| | SYMX 150512 | 1.2 | 0.08~0.22 | | ● 0113 | ● 0114 |

● : Stock item ○ : Order made item