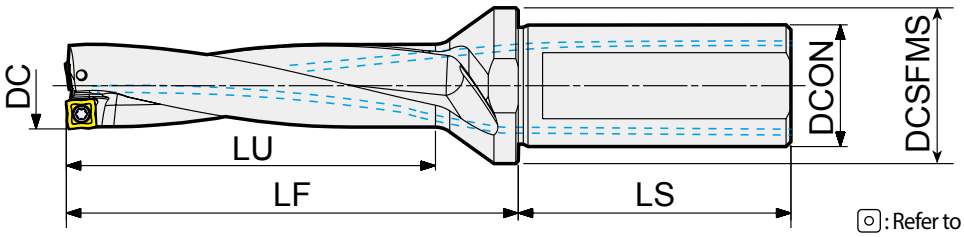
Drilling - Drill Holder

X-Drill Holder (SYMX05) (DC 14~16.5)



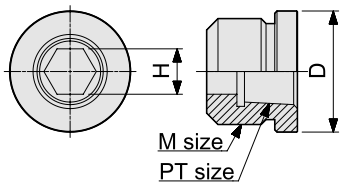
: Refer to p. 232

Unit: mm

Series	DC	LU	Designation	EDP 3700..	LF	OAL	DCON	DCSFMS	LS
SYMX 050204	14	28	YGSY2 - 140S20 - 05	1019	46	96.0	20	25	50
		42	YGSY3 - 140S20 - 05	1031	60	110.0			
		56	YGSY4 - 140S20 - 05	1043	74	124.0			
		70	YGSY5 - 140S20 - 05	1055	88	141.5			
	14.5	30	YGSY2 - 145S20 - 05	1134	49	99.0			
		45	YGSY3 - 145S20 - 05	1149	64	114.0			
		60	YGSY4 - 145S20 - 05	1164	79	129.0			
		75	YGSY5 - 145S20 - 05	1179	94	144.0			
	15	30	YGSY2 - 150S20 - 05	1020	49	99.0			
		45	YGSY3 - 150S20 - 05	1032	64	114.0			
		60	YGSY4 - 150S20 - 05	1044	79	129.0			
		75	YGSY5 - 150S20 - 05	1056	94	146.5			
	15.5	32	YGSY2 - 155S20 - 05	1135	52	102.0			
		48	YGSY3 - 155S20 - 05	1150	68	118.0			
		64	YGSY4 - 155S20 - 05	1165	84	134.0			
		80	YGSY5 - 155S20 - 05	1180	100	150.0			
	16	32	YGSY2 - 160S25 - 05	1021	52	102.0			
		48	YGSY3 - 160S20 - 05	1033	68	118.0			
		64	YGSY4 - 160S20 - 05	1045	84	134.0			
		80	YGSY5 - 160S20 - 05	1057	100	151.5			
	16.5	34	YGSY2 - 165S20 - 05	1136	54	104.0			
		51	YGSY3 - 165S20 - 05	1151	72	122.0			
		68	YGSY4 - 165S20 - 05	1166	89	139.0			
		85	YGSY5 - 165S20 - 05	1181	106	155.0			

▶ Refer to offset value and hole tolerance: p. 293

PLUG (DCON20)



Designation	EDP No.	DCON	ØD	M size	PT size	H
PLUG M12-1/8	38000001	20	14	M12x1.0	PT 1/8	6

* Plug for turning lathe should be ordered separately.

* Clamping Torque (Nm) 0.6Nm

SYMX05	Screw	Wrench
Description	TP062004-GS	TPWFTP06
EDP	18000252	18000262

Plug	DCON	Ø 20	Ø 25	Ø 32
	Description	PLUG M12-1/8	PLUG M14-1/8	PLUG M22-1/4
	EDP	38000001	38000002	38000003