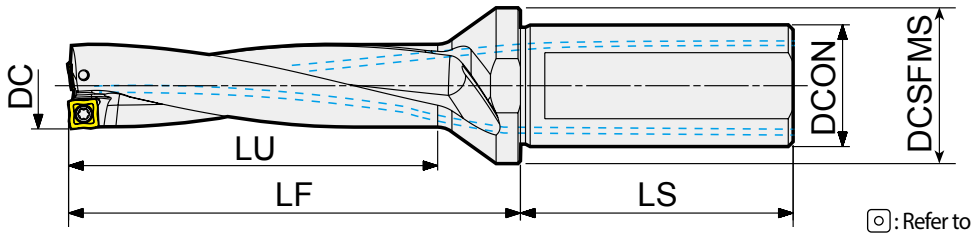
Drilling - Drill Holder

X-Drill Holder (SYMX06) (DC 17~20.5)



: Refer to p. 232

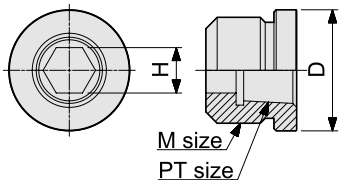
Unit:mm

Series	DC	LU	Designation	EDP 3700..	LF	OAL	DCON	DCSFMS	LS
SYMX 060204	17	34	YGSY2 - 170S25 - 06	0851	54	96.0	25	32	56
		51	YGSY3 - 170S25 - 06	0855	71	110.0			
		68	YGSY4 - 170S25 - 06	0859	88	124.0			
		85	YGSY5 - 170S25 - 06	0863	105	141.5			
	17.5	36	YGSY2 - 175S25 - 06	1137	57	99.0			
		54	YGSY3 - 175S25 - 06	1152	75	114.0			
		72	YGSY4 - 175S25 - 06	1167	93	129.0			
		90	YGSY5 - 175S25 - 06	1182	111	144.0			
	18	36	YGSY2 - 180S25 - 06	0852	57	99.0			
		54	YGSY3 - 180S25 - 06	0856	75	114.0			
		72	YGSY4 - 180S25 - 06	0860	93	129.0			
		90	YGSY5 - 180S25 - 06	0864	111	146.5			
	18.5	38	YGSY2 - 185S25 - 06	1138	59	102.0			
		57	YGSY3 - 185S25 - 06	1153	78	118.0			
		76	YGSY4 - 185S25 - 06	1168	97	134.0			
		95	YGSY5 - 185S25 - 06	1183	116	150.0			
	19	38	YGSY2 - 190S25 - 06	0853	59	102.0			
		57	YGSY3 - 190S25 - 06	0857	78	118.0			
		76	YGSY4 - 190S25 - 06	0861	97	134.0			
		95	YGSY5 - 190S25 - 06	0865	116	151.5			
	19.5	40	YGSY2 - 195S25 - 06	1139	63	104.0			
		60	YGSY3 - 195S25 - 06	1154	83	122.0			
		80	YGSY4 - 195S25 - 06	1169	103	139.0			
		100	YGSY5 - 195S25 - 06	1184	123	155.0			

▶ Refer to offset value and hole tolerance: p. 293

▶ NEXT PAGE

PLUG (DCON25)



Designation	EDP No.	DCON	ØD	M size	PT size	H
PLUG M14-1/8	38000002	25	16	M14x1.0	PT 1/8	6

* Plug for turning lathe should be ordered separately.

* Clamping Torque (Nm) 0.7Nm

SYMX06	Screw	Wrench
Description	TP072205-GS	TPWFTP07
EDP	18000253	18000001

Plug	DCON	Ø 20	Ø 25	Ø 32
	Description	PLUG M12-1/8	PLUG M14-1/8	PLUG M22-1/4
	EDP	38000001	38000002	38000003