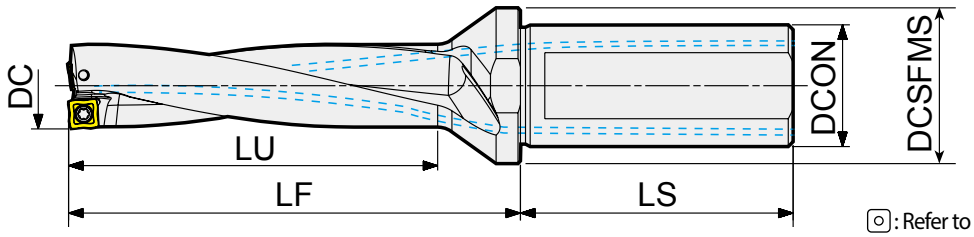
YG DRILL

Drilling - Drill Holder

X-Drill Holder (SYMX07) (DC 21~23.5)



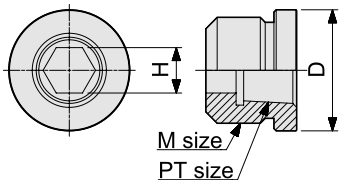
: Refer to p. 232

Unit:mm

Series	DC	LU	Designation	EDP 3700..	LF	OAL	DCON	DCSFMS	LS
SYMX 07T206	21	42	YGSY2 - 210S25 - 07	1022	65	121.0	25	32	56
		63	YGSY3 - 210S25 - 07	1034	86	142.0			
		84	YGSY4 - 210S25 - 07	1046	107	163.0			
		105	YGSY5 - 210S25 - 07	1058	128	184.0			
	21.5	44	YGSY2 - 215S25 - 07	1141	67	123.0			
		66	YGSY3 - 215S25 - 07	1156	89	145.0			
		88	YGSY4 - 215S25 - 07	1171	111	167.0			
		110	YGSY5 - 215S25 - 07	1186	133	189.0			
	22	44	YGSY2 - 220S25 - 07	1023	67	123.0			
		66	YGSY3 - 220S25 - 07	1035	89	145.0			
		88	YGSY4 - 220S25 - 07	1047	111	167.0			
		110	YGSY5 - 220S25 - 07	1059	133	189.0			
	22.5	46	YGSY2 - 225S25 - 07	1142	68	124.0			
		69	YGSY3 - 225S25 - 07	1157	91	147.0			
		92	YGSY4 - 225S25 - 07	1172	114	170.0			
		115	YGSY5 - 225S25 - 07	1187	137	193.0			
	23	46	YGSY2 - 230S25 - 07	1024	68	124.0			
		69	YGSY3 - 230S25 - 07	1036	91	147.0			
		92	YGSY4 - 230S25 - 07	1048	114	170.0			
		115	YGSY5 - 230S25 - 07	1060	137	193.0			
	23.5	48	YGSY2 - 235S25 - 07	1143	71	127.0			
		72	YGSY3 - 235S25 - 07	1158	94	150.0			
		96	YGSY4 - 235S25 - 07	1173	118	174.0			
		120	YGSY5 - 235S25 - 07	1188	142	198.0			

▶ Refer to offset value and hole tolerance: p. 293

PLUG (DCON25)



Designation	EDP No.	DCON	ØD	M size	PT size	H
PLUG M14-1/8	38000002	25	16	M14x1.0	PT 1/8	6

* Plug for turning lathe should be ordered separately.

* Clamping Torque (Nm) 0.7Nm

SYMX07	Screw	Wrench
Description	TP072205-GS	TPWFTP07
EDP	18000253	18000001

Plug	DCON	Ø 20	Ø 25	Ø 32
	Description	PLUG M12-1/8	PLUG M14-1/8	PLUG M22-1/4
	EDP	38000001	38000002	38000003

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