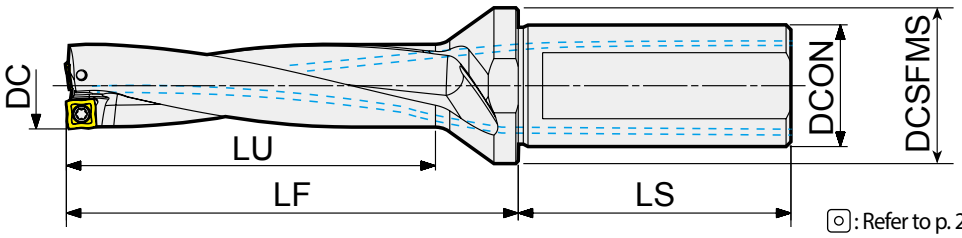
Drilling - Drill Holder

X-Drill Holder (SYMX08) (DC 24~28.5)



⊙: Refer to p. 232

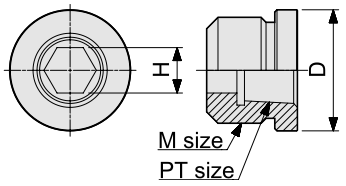
Unit: mm

Series	DC	LU	Designation	EDP 3700..	LF	OAL	DCON	DCSFMS	LS
SYMX 080306	24	48	YGSY2 - 240S32 - 08	1025	70	130.0	32	40	60
		72	YGSY3 - 240S32 - 08	1037	94	154.0			
		96	YGSY4 - 240S32 - 08	1049	118	178.0			
		120	YGSY5 - 240S32 - 08	1061	142	202.0			
	24.5	50	YGSY2 - 245S32 - 08	1144	72	132.0			
		75	YGSY3 - 245S32 - 08	1159	97	157.0			
		100	YGSY4 - 245S32 - 08	1174	122	182.0			
		125	YGSY5 - 245S32 - 08	1189	147	207.0			
	25	50	YGSY2 - 250S32 - 08	1026	72	132.0			
		75	YGSY3 - 250S32 - 08	1038	97	157.0			
		100	YGSY4 - 250S32 - 08	1050	122	182.0			
		125	YGSY5 - 250S32 - 08	1062	147	207.0			
	25.5	52	YGSY2 - 255S32 - 08	1145	73	133.0			
		78	YGSY3 - 255S32 - 08	1160	99	159.0			
		104	YGSY4 - 255S32 - 08	1175	125	185.0			
		130	YGSY5 - 255S32 - 08	1190	151	211.0			
	26	52	YGSY2 - 260S32 - 08	1027	73	133.0			
		78	YGSY3 - 260S32 - 08	1039	99	159.0			
		104	YGSY4 - 260S32 - 08	1051	125	185.0			
		130	YGSY5 - 260S32 - 08	1063	151	211.0			

▶ Refer to offset value and hole tolerance: p. 293

▶ NEXT PAGE

PLUG (DCON32)



Designation	EDP No.	DCON	ØD	M size	PT size	H
PLUG M22-1/4	38000003	32	24	M22x1.25	PT 1/4	10

* Plug for turning lathe should be ordered separately.

* Clamping Torque (Nm) 1.2Nm

SYMX08	Screw	Wrench
Description	TP072506-GS	TPWFTP07
EDP	18000261	18000001

Plug	DCON	Ø 20	Ø 25	Ø 32
	Description	PLUG M12-1/8	PLUG M14-1/8	PLUG M22-1/4
	EDP	38000001	38000002	38000003