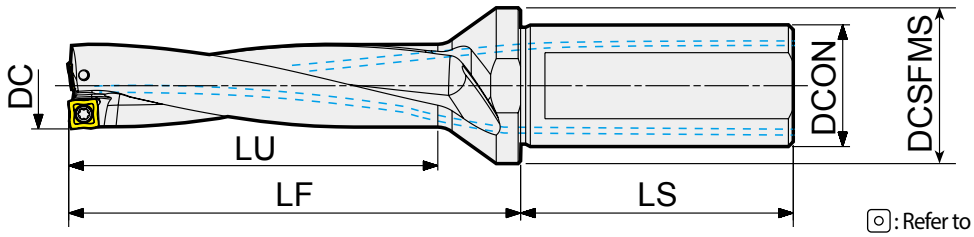
Drilling - Drill Holder

X-Drill Holder (SYMX08) (DC 24~28.5)



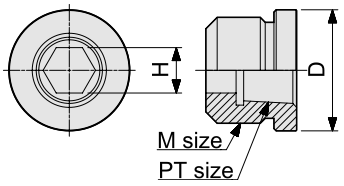
: Refer to p. 232

Unit:mm

Series	DC	LU	Designation	EDP 3700..	LF	OAL	DCON	DCSFMS	LS
SYMX 080306	26.5	54	YGSY2 - 265S32 - 08	1146	77	137.0	32	40	60
		81	YGSY3 - 265S32 - 08	1161	104	164.0			
		108	YGSY4 - 265S32 - 08	1176	131	191.0			
		135	YGSY5 - 265S32 - 08	1191	158	218.0			
	27	54	YGSY2 - 270S32 - 08	1028	77	137.0			
		81	YGSY3 - 270S32 - 08	1040	104	164.0			
		108	YGSY4 - 270S32 - 08	1052	131	191.0			
		135	YGSY5 - 270S32 - 08	1064	158	218.0			
	27.5	56	YGSY2 - 275S32 - 08	1147	79	139.0			
		84	YGSY3 - 275S32 - 08	1162	107	167.0			
		112	YGSY4 - 275S32 - 08	1177	135	195.0			
		140	YGSY5 - 275S32 - 08	1192	163	223.0			
	28	56	YGSY2 - 280S32 - 08	1029	79	139.0			
		84	YGSY3 - 280S32 - 08	1041	107	167.0			
		112	YGSY4 - 280S32 - 08	1053	135	195.0			
		140	YGSY5 - 280S32 - 08	1065	163	223.0			
	28.5	58	YGSY2 - 285S32 - 08	1148	81	141.0			
		87	YGSY3 - 285S32 - 08	1163	110	170.0			
		116	YGSY4 - 285S32 - 08	1178	139	199.0			
		145	YGSY5 - 285S32 - 08	1193	168	228.0			

▶ Refer to offset value and hole tolerance: p. 293

PLUG (DCON32)



Designation	EDP No.	DCON	ØD	M size	PT size	H
PLUG M22-1/4	38000003	32	24	M22x1.25	PT 1/4	10

* Plug for turning lathe should be ordered separately.

* Clamping Torque (Nm) 1.2Nm

SYMX08	Screw	Wrench
Description	TP072506-GS	TPWFTP07
EDP	18000261	18000001

Plug	DCON	Ø 20	Ø 25	Ø 32
	Description	PLUG M12-1/8	PLUG M14-1/8	PLUG M22-1/4
	EDP	38000001	38000002	38000003