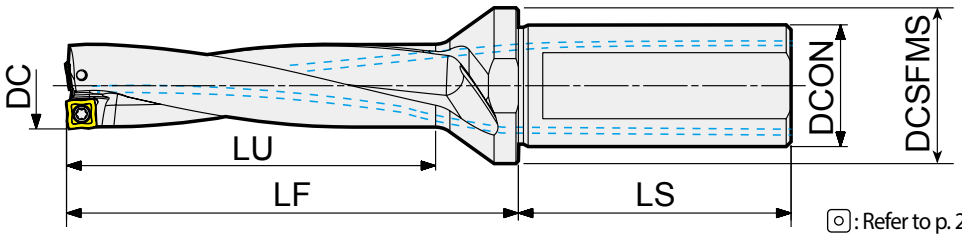
Drilling - Drill Holder

X-Drill Holder (SYMX15) (DC 45~50)



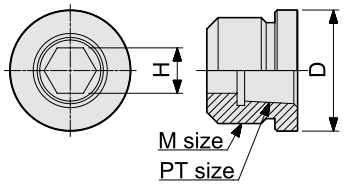
: Refer to p. 232

Unit:mm

Series	DC	LU	Designation	EDP 3700..	LF	OAL	DCON	DCSFMS	LS
NEW SYMX 150512	45	90	YGSY2-450S40-15	1350	125	195.0	40	60	70
		135	YGSY3-450S40-15	1356	170	240.0			
		180	YGSY4-450S40-15	1362	215	285.0			
		225	YGSY5-450S40-15	1368	260	330.0			
	46	92	YGSY2-460S40-15	1351	127	197.0			
		138	YGSY3-460S40-15	1357	173	243.0			
		184	YGSY4-460S40-15	1363	219	289.0			
		230	YGSY5-460S40-15	1369	265	335.0			
	47	94	YGSY2-470S40-15	1352	129	199.0			
		141	YGSY3-470S40-15	1358	176	246.0			
		188	YGSY4-470S40-15	1364	223	293.0			
		235	YGSY5-470S40-15	1370	270	340.0			
	48	96	YGSY2-480S40-15	1353	131	201.0			
		144	YGSY3-480S40-15	1359	179	249.0			
		192	YGSY4-480S40-15	1365	227	297.0			
		240	YGSY5-480S40-15	1371	275	345.0			
	49	98	YGSY2-490S40-15	1354	133	203.0			
		147	YGSY3-490S40-15	1360	182	252.0			
		196	YGSY4-490S40-15	1366	231	301.0			
		245	YGSY5-490S40-15	1372	280	350.0			
	50	100	YGSY2-500S40-15	1355	135	205.0			
		150	YGSY3-500S40-15	1361	185	255.0			
		200	YGSY4-500S40-15	1367	235	305.0			
		250	YGSY5-500S40-15	1373	285	355.0			

▶ Refer to offset value and hole tolerance: p. 293

PLUG (DCON40)



Designation	EDP No.	DCON	ØD	M size	PT size	H
PLUG M26-1/4	38000004	40	28	M26x1.25	PT 1/4	10

* Plug for turning lathe should be ordered separately.

* Clamping Torque (Nm) 3.5Nm

SYMX15	Screw	Wrench
Description	T20590D	TWFT20
EDP	18000182	18000036

Plug	DCON	Ø 20	Ø 25	Ø 32	Ø 40
	Description	PLUG M12-1/8	PLUG M14-1/8	PLUG M22-1/4	PLUG M26-1/4
	EDP	38000001	38000002	38000003	38000004